NOMENCLATURE

	,
Ą	area
A	arbitrary vector
C	concentration
${\sf C_p} \atop {\sf C_v}$	heat capacity at constant pressure
C_v	heat capacity at constant volume
e	specific internal energy
E	internal heat source or sink
f	friction factor
f	long range or body force
g_c	gravitational constant
g	acceleration due to gravity
h	specific enthalpy
h_N	heat transfer coefficient
H	total enthalpy in volume, V
I	unity tensor
k	head loss coefficient
L	length
M	mass in volume, V
M	momentum interchange vector
n	unit vector normal to the surface
P	pressure
q	heat flux
Q	lumped heat source or sink
S	surface bounding volume, V
S	surface sink or source
t	time
T	temperature
U	total internal energy in volume, V
V	arbitrary fluid volume
v	velocity vector
W	mass flow
X	quality (weight fraction)

Croal	

GICCK	
α	void fraction
γ	phase volume fraction
Γ	local sink or source
Ψ	field variable
ρ	density
σ	stress tensor
θ	angle with respect to horizontal
τ	shear stress tensor

Operators

$\frac{\partial}{\partial t}$	partial time derivative	
d dt	total time derivative	
D Dt	substantial time derivative	
∇	Del operator	
\iiint () dV volume integral		
∫∫ () ds surface integral	
s < () ds surface integral) > = $\frac{1}{A} \iint_{S} () ds$ cross sectional average	

Subscripts

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f	liquid (fluid) phase
g	vapour (gaseous) phase
i	summation index for nodes
j	summation index for links
k	1, 2 (1 = liquid, 2 = vapour)
S	surface
SAT	saturated
IN	ingoing
OUT	outgoing

FOREWORD

This is a course about the simulation of nuclear reactor process systems for analysis purposes. Simulation is neither experimentation in the traditional sense of the word, nor theoretical. But clearly, our science and engineering as we now know it would not exist without simulation. Can you conceive of sending a man to the moon without simulation? Or building a nuclear power plant without simulation?

I propose (not originally of course) that there has emerged since the 60's, a new aspect of the scientific method: Simulation, which is orthogonal to experimentation and to theory. This new element alters the manner in which we go about our business. Prior to the advent of simulation tools, theories were posed and experiments were performed, often with severe limitations. Theoretical studies are limited by analytical constraints and experiments are limited by the bounds of cost, hazard, and measurement techniques. With simulation, however, analytical work is extended by numerical calculations and experiments are augmented by simulations. Often a simulation is superior to experiments. Some parameters are now more accurately simulated than they can be measured. Full scale simulations are feasible whereas full scale experiments are usually too risky or too costly to do. Not only is the nature of the scientific method changed, but the extent and scope of the method is vastly enhanced.

The nuclear industry is a typical industry that involves a great deal of fluid processes. It is atypical, however, because one of the process systems, the Heat Transport System (HTS), is of critical importance to the safety of the nuclear station. Sustained loss of cooling of the fuel is a catastrophic event. It has to be shown, a priori, that such events are of negligible probability and that the design is adequate to handle all probable events. Adequate design margin must be demonstrated. To compound the difficulty of the task, there is often insufficient evidence (thankfully) to base arguments on statistics. Consider also that current designs are pushed to their safe limits in order to extract the maximum power at the minimum cost. A nuclear station can typically cost \$10¹⁰ (US). A 1% increase in output power can save \$2x10⁸ (US) over the life of the station. The key task of design and analysis of the HTS is, then, is to demonstrate safety, performance, reliability and maintainability prior to the actual construction of the facility. Without simulation, this clearly would not be possible.

Typically, the simulation support involves the setting up of a large code such as RELAP and RETRAN (or their Canadian equivalents CATHENA and SOPHT). Large data sets are required as input and copious tables of numbers are the result of the many runs that are required. It can take months to acquire the primary data for such codes in the environment of an engineering design office, although the use of project-wide data bases and CAD/CAE systems have reduced the cycle time somewhat. Manual analysis of the numerical output from a single run can often take days. Clearly, the actual computation time for the computer runs is small compared to the elapsed time of the total engineering task at hand. The bottleneck is not usually the computer; it is the engineer/scientist. It is stark testimony to the achievements of the last 20 years that a very wide scope of problems can be routinely handled by industrial codes. A new era of simulation is upon us! There is a distinct qualitative difference in such simulation tools over the calculations of the past.

For all the bravado of faster and more detailed plant renderings, we would be well advised to step back and look at simulation as an element in a larger project. Much is usually made of the enhancement of a simulator by the discovery of a faster algorithm. Obtaining a speedup of a factor of 2 is a notable event worthy of praise. But is it needed? Where is the bottleneck in your project? For the nuclear industry, the elapsed time for project completion, from project concept to in-service, is not significantly affected by simulation run time. Rather, the engineering phase is governed by concept generation, data preparation, model definition, coding, debugging, code verification, analysis, and design. A slow running code that is easy to use, modify

or develop, even though it is not the last word in accuracy or speed, is a clear winner over the exotic, temperamental, accurate and speedy A-stable, implicit, all singing-all dancing code.

But, alas, the real world demands compromises, a balance must be sought. Some enhancements over a naive explicit number cruncher are essential for stiff systems (for instance) and well worth the price in coding. The key thing to note, however, is that the parameter to optimize is not speed of computation, or stability or robustness per se. We need to optimize the <u>overall project</u>, not the code. In this regard, the optimum code is one that gets the job done with the minimum of fuss and muss. Keep in mind, however, that some careful planning in code design can lead to big payoffs down the line. For instance, effort spent in modularizing a code or generalizing it so that the code serves more than one project is often well spent. The art of simulation is knowing when to <u>stop</u> modularizing or generalizing and when to get down to work.

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GLOSSARY OF ABBREVIATIONS AND ACRONYMS

AECB Atomic Energy Control Board (Canadian nuclear regulatory agency)

AECL Atomic Energy of Canada Limited (CANDU design company) Atomic Energy Simulation of Optimization (computer code) **AESOP**

Atmospheric Steam Discharge Valve **ASDV**

Advanced Solution of Subchannel Equations in Reactor Thermal hydraulics (computer ASSERT

100

ASTM American Society for Testing Materials

BLC **Boiler Level Control BLW** Boiling Light Water

Computer code for boiler (steam generator) design BOILER

BOSS BOiler Secondary Side (computer code)

BPC Boiler Pressure Controller

Computer Aided Drafting / Computer Aided Engineering CAD/CAE

?? (thermalhydraulic computer code) COBRA

CANadian Deuterium Uranium (reactor type) CANDU Canadian Thermalhydraulic ??? (computer code) **CATHENA**

CCP Critical Channel Power CHF Critical Heat Flux CPR Critical Power Ratio

Chalk River Laboratories (part of AECL) CRL

CSA Canadian Standards Association Condenser Steam Discharge Valve CSDV

CSNI Canadian Standards for the Nuclear Industry

DCC Digital Control Computer

Drift Flux-Equal Temperature (thermalhydraulic model) DF-ET DF-UT Drift Flux-Unequal Temperature (thermalhydraulic model)

DNB Departure from Nucleate Boiling

DRIP Distributed Resistance in Porous Media (computer code)

ECC Emergency Core Cooling **ECI Emergency Core Injection**

Equal Velocity Equal Temperature (thermalhydraulic model) **EVET EVUT** Equal Velocity-Unequal Temperature (thermalhydraulic model)

EWS Emergency Water Supply

FIREBIRD ??(computer code) FLASH ??(computer code) FBR Feed, Bleed and Relief

FP Full Power

HEM Homogeneous Equilibrium Model

HTS Heat Transport System

HUT Hold-Up Tank HX Heat eXchanger

Hydraulic Network Analysis (computer code) **HYDNA**

I&C Instrumentation and Control

IBIF Intermittent Buoyancy Induced Flow

LOCA Loss of Coolant Accident LOC/LOECC Loss of Coolant with Coincident Loss of Emergency Core Cooling

Loss of Pumping LOR Loss of Regulation

Unit of reactivity for reactor physics milli-k

NPSH Net Positive Suction Head NUCIRC Nuclear Circuits (computer code)

OH Ontario Hydro (electrical utility company, Ontario, Canada)

PGSA Pickering Generating Station A PHTS Primary Heat Transport System PHW Pressurized Heavy Water

PHWR Pressurized Heavy Water Reactor

POWDERPUFFS-V (reactor physics computer code) PRESCON2 Pressure Containment (computer code)

QA Quality Assurance

RAMA Reactor Analysis Implicit Algorithm (computer code)

R&M Reliability and Maintainability RELAP (thermalhydraulic computer code) (thermalhydraulic computer code) RETRAN

RB Reactor Building

röentgen or rad equivalent mammal or man?? rem

RIH Reactor Inlet Header ROH Reactor Outlet Header

RTD Resistance Temperature Detectors

SDM Safety Design Matrices

Simulation of Primary Heat Transport (computer code) SOPHT

SRV Safety Relief Valve

Thermal-Hydraulics in Recirculating STeam Generators (computer code) THIRST

TMI Three Mile Island

TOFFEA Two Fluid Flow Equation Analysis (computer code)

TUEC Total Unit Energy Cost

UVUEUP Unequal Velocity, Unequal Energy, Unequal Pressure (thermalhydraulic model) UVUT

Unequal Velocity Unequal Temperature (thermalhydraulic model) VB

Vacuum Building VC Vacuum Chamber

Whiteshell Research Establishment (part of AECL) WRE